

Safety Data Sheet

Issue Date: 29-Oct-2025

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Version 1

1. PRODUCT AND COMPANY IDENTIFICATION

Product Identifier

Product Name HES H617 POWER-MAX²

Other means of identification

SDS # H617

Recommended use of the chemical and restrictions on use

Recommended Use Chase Drain and Water Treatment Descaler.
Uses Advised Against For industrial and institutional use only.

Details of the supplier of the safety data sheet

Supplier Address

HES Healthcare Environmental Solutions
320 37th Avenue
St. Charles, IL 60174
www.healthenvirosolutions.com

Emergency Telephone Number

Company Phone Number 1-800-654-1692(to reorder)
Emergency Telephone (24 hr) INFOTRAC 1-800-535-5053 (North America)
1-352-323-3500 (International)

2. HAZARDS IDENTIFICATION

Appearance Yellow liquid

Physical State Liquid

Odor Little to no odor

Classification

Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2A
Acute toxicity	Category 4

Signal Word

Warning

Hazard Statements

It can cause serious eye irritation. It can cause mild skin irritation. May be harmful if swallowed.



Precautionary Statements - Prevention

Do not breathe dust/fume/gas/mist/vapors/spray. Wash face, hands, and any exposed skin thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary Statements - Response

Immediately call a poison center or doctor/physician.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center or doctor/physician.

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.

Wash contaminated clothing before reuse.

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.

Immediately call a poison center or doctor/physician.

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a poison center or doctor/physician.

Precautionary Statements - Storage

Store according to local, regional, national, and international rules and regulations.

Precautionary Statements - Disposal

Dispose of contents/container in accordance with local, regional, national, and international rules and regulations.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No	Weight-%
Organic salts	Proprietary	40-50

If Chemical Name/CAS No is "proprietary" and/or Weight-% is listed as a range, the specific chemical identity and/or percentage of composition has been withheld as a trade secret.

4. FIRST-AID MEASURES**First Aid Measures**

General Advice Immediately call a poison center or doctor/physician.

Eye Contact Flush with plenty of cool water for at least 15 minutes. Hold eyelids apart to ensure thorough rinsing of the entire surface of the eye and lids with water. Immediately call a poison center or doctor/physician.

Skin Contact Wash with soap and water. Remove contaminated clothing. If irritation persists, call a physician or poison control center.

Inhalation Remove the victim to fresh air and keep at rest in a position comfortable for breathing. Apply CPR if needed. Immediately call a poison center or doctor/physician.

Ingestion Rinse mouth. Do not induce vomiting. Call a physician or poison control center immediately. Drink large amounts of water. If vomiting occurs, give fluids again. Never give anything by mouth to a person who is unconscious or convulsing.

Most important symptoms and effects

Symptoms If in the eyes- irritation, pain, watering, or redness. If on skin- mild irritation or redness. Inhalational - no known significant effects or critical hazards. Ingestion-harmful if swallowed. Irritating to mouth, throat and stomach. Any additional important symptoms and effects are described in Section 11.

Indication of any immediate medical attention and special treatment needed

Notes to Physician Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable Extinguishing Media

Water spray (fog). Dry chemical. Carbon dioxide (CO₂). Alcohol foam.

Unsuitable Extinguishing Media Not determined

Specific Hazards Arising from the Chemical

At temperatures above 60°C/140°F acid action on most metals may release hydrogen, a highly flammable and explosive gas.

Hazardous Combustion Products When strongly heated, as in a fire, this product may produce nitrogen oxide fumes and acid mist.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal Precautions Use personal protective equipment as required.

Environmental Precautions See Section 12 for additional Ecological Information.

Methods and material for containment and cleaning up

Methods for Containment Prevent further leakage or spillage if safe to do so.

Methods for Clean-Up Absorb spills with dry sand or earth, then place in a chemical waste container for disposal. Neutralize washings with a base such as soda ash or lime. Flush residual spill area with large amounts of water. Exercise caution during neutralization as considerable heat may be generated.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on Safe Handling Wash thoroughly after handling. Use personal protection recommended in Section 8. Do not breathe dust/fume/gas/mist/vapors/spray. Note: If diluting, always add this product slowly to water with constant stirring. When diluting always add to water

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place. Store away from incompatible materials. Protect container from physical damage. Keep out of the reach of children.

Incompatible Materials Bases. Oxidizers. Chlorates. Nitrates.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Exposure Guidelines

This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering Controls Normally not required. Ventilation and local exhaust generally adequate. Eyewash station. Showers.

Individual protection measures, such as personal protective equipment

Eye/Face Protection Chemical safety goggles are recommended.

Skin and Body Protection Chemical-resistant gloves (rubber or nitrile) are recommended. Shirts with long sleeves are recommended.

Respiratory Protection Not normally required if good ventilation is maintained.

General Hygiene Considerations Handle in accordance with good industrial hygiene and safety practice.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Liquid		
Appearance	Yellow liquid	Odor	Little to no odor
Color	Yellow	Odor Threshold	Not determined

Property	Values	Remarks • Method
pH	1	
Melting Point/Freezing Point	Not determined	
Boiling Point/Boiling Range	135 °C / 275 °F	
Flash Point	None	
Evaporation Rate	Not determined	
Flammability (Solid, Gas)	Liquid-Not applicable	
Upper Flammability Limits	Not determined	
Lower Flammability Limit	Not determined	
Vapor Pressure	5.65 mm Hg	@ 20°C (68°F)
Vapor Density	Not determined	
Specific Gravity	1.105	(Water = 1)
Water Solubility	Completely soluble	
Solubility in other solvents	Not determined	
Partition Coefficient	Not determined	
Auto-ignition Temperature	Not determined	
Decomposition Temperature	Not determined	
Kinematic Viscosity	Not determined	
Dynamic Viscosity	Not determined	
Explosive Properties	Not determined	
Oxidizing Properties	Not determined	
VOC Content	None	

10. STABILITY AND REACTIVITY

Reactivity

Not reactive under normal conditions.

Chemical Stability

Exposure to air or moisture over prolonged periods.

Possibility of Hazardous Reactions

Bases. Oxidizers. Chlorates. Nitrates.

Conditions to Avoid

Exposure to air or moisture over prolonged periods.

Incompatible Materials

Bases, Oxidizers, chlorates, Nitrates.

Hazardous Decomposition Products

When strongly heated, as in a fire, this product may decompose to nitrogen oxide fumes and acid mist.

11. TOXICOLOGICAL INFORMATION**Information on likely routes of exposure****Product Information**

Eye Contact	May cause serious eye irritation.
Skin Contact	May cause mild skin irritation.
Inhalation	Avoid breathing vapors or mists. Exposure to decomposition products may cause a health hazard.
Ingestion	Do not taste or swallow. May be harmful if swallowed. Irritating to mouth, throat and stomach.

Component Information**Information on physical, chemical and toxicological effects**

Symptoms	Please see section 4 of this SDS for symptoms.
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Delayed and immediate effects as well as chronic effects from short and long-term exposure

Carcinogenicity	This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.
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Numerical measures of toxicity

Not determined.

12. ECOLOGICAL INFORMATION**Ecotoxicity**

Not determined.

Persistence/Degradability

Not determined.

Bioaccumulation

Not determined.

Mobility

Not determined.

Other Adverse Effects

Not determined.

13. DISPOSAL CONSIDERATIONS**Waste Treatment Methods**

Disposal of Wastes	Disposal should be in accordance with applicable regional, national and local laws and regulations.
Contaminated Packaging	Disposal should be in accordance with applicable regional, national and local laws and regulations.

14. TRANSPORT INFORMATION

Note	Please see current shipping paper for most up to date shipping information, including exemptions and special circumstances. Exempt under DOT 49 CFR 173.154 (d). This material is corrosive to aluminum only. Not corrosive to mild steel and skin.
DOT	Not regulated.
IATA	Please contact manufacturer for most current information.
IMDG	Please contact manufacturer for most current information.

15. REGULATORY INFORMATION

International Inventories

TSCA Listed

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

US Federal Regulations

CERCLA

This material, as supplied, does not contain substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazardous Categories

Acute health hazard	Yes
Chronic health hazard	Yes
Fire hazard	No
Sudden release of pressure hazard	No
Reactive hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

US State Regulations

California Proposition 65

This product does not contain a chemical known to the State of California to cause cancer, birth defects or other reproductive harm.

U.S. State Right-to-Know Regulations

Not determined.

16. OTHER INFORMATION

NFPA	Health Hazards Not determined	Flammability Not determined	Instability Not determined	Special Hazards Not determined
HMIS	Health Hazards 1	Flammability 0	Physical Hazards 0	Personal Protection N+P

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Revision Note: New Format

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet